



# Test Report: ODLC-45-500

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45W Constant Current Mode LED Driver

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

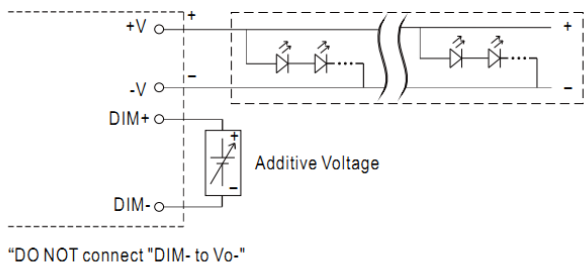
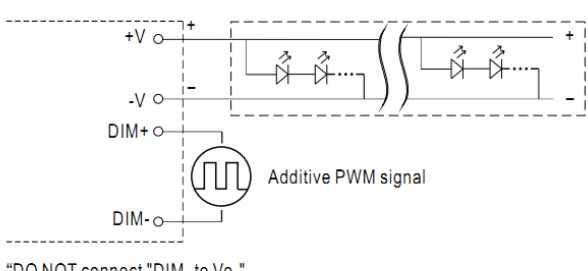
## ■ RELIABILITY TEST

Environment Test

## DESIGN VERIFY TEST

### OUTPUT FUNCTION TEST

| NO  | TEST ITEM                         | SPECIFICATION   | TEST CONDITION   | RESULT                       |
|---|-----------------------------------|---|--|------------------------------|
| 1   | CONSTANT CURRENT REGION           | 54V~90V   | I/P: 230VAC<br>O/P: LED MODE<br>Ta: 25°C                   | 20V~95V                      |
| 2   | CURRENT RIPPLE                    | 5% max@rated current  | I/P: 230VAC<br>O/P: FULL/MIN LOAD<br>Ta: 25°C              | 3.95%                        |
| 3   | CURRENT TOLERANCE                 | ±7%   | I/P: 230VAC<br>O/P: FULL/MIN LOAD<br>Ta: 25°C              | ±1.0%                        |
| 4   | OPEN CIRCUIT VOLTAGE (max)        | 115V  | I/P: 230VAC<br>O/P: NO LOAD<br>Ta: 25°C                    | 110.11V                      |
| 5   | OVER/UNDERSHOOT TEST              | <±5 %   | I/P: 230VAC<br>O/P: FULL LOAD<br>Ta: 25°C                  | <5 %                         |
| 6   | SET UP TIME                       | 500ms/230VAC<br>1200ms/115VAC   | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: FULL LOAD<br>Ta: 25°C | 312ms/230VAC<br>412ms/115VAC |
| <p>INPUT=230VAC/50HZ @ FULL LOAD</p> <p>CH1: Output Voltage CH2: AC Input Voltage</p> |                                   | <p>INPUT=115VAC/60HZ @ FULL LOAD</p> <p>CH1: Output Voltage CH2: AC Input Voltage</p> |  |                              |
| 7   | AUXILIARY DC OUTPUT (A-Type only) | Nominal 12V ( deviation 11.4~12.6 )<br>@50mA  | I/P: 230 VAC<br>O/P:FULL LOAD                              | 11.98V                       |

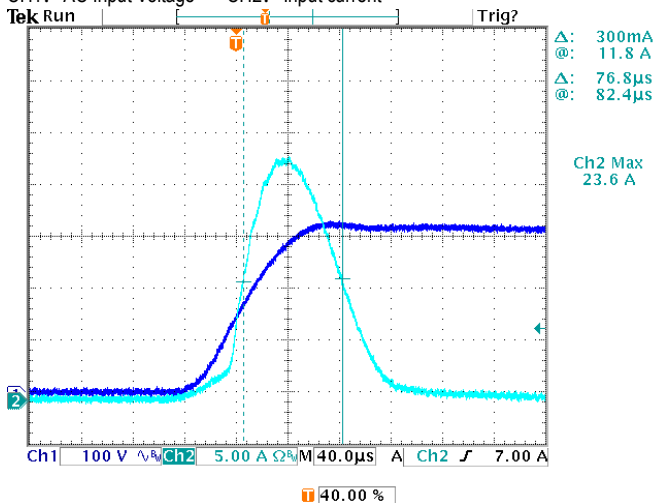
|   |   |  |       |        |        |        |        |        |        |        |        |        |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
|---|---|--|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------|----|-----|----------------|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|---|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---|------------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|----------------|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|---|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| <p>8</p> <p>DIMMING TEST(For Blank -Type)</p> | <p>• Output constant current level can be adjusted by applying one of the two methodologies between DIM+ and DIM-:<br/>         0 ~ 10Vdc, or 10V PWM signal.<br/>         • Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.<br/>         ◎ Applying additive 0 ~ 10VDC</p>  <p>“DO NOT connect "DIM- to Vo-”</p> <p>◎ Applying additive 10V PWM signal (frequency range 300Hz ~ 3KHz):</p>  <p>“DO NOT connect "DIM- to Vo-”</p> | <p>Note : 1. Min. dimming level is about 8% and the output current is not defined when <math>0% &lt; I_{out} &lt; 8%</math>.<br/>         2. The output current could drop down to 0% when dimming input is about 0Vdc or 10V PWM signal with 0% duty cycle.</p> <p>I/P: 230 VAC<br/>         O/P: DIMMING TEST<br/>         Ta: 25°C</p> <table border="1" data-bbox="295 1299 1428 1702"> <tr> <td rowspan="3">1</td> <td>V</td> <td>0V</td> <td>1V</td> <td>2V</td> <td>3V</td> <td>4V</td> <td>5V</td> <td>6V</td> <td>7V</td> <td>8V</td> <td>9V</td> <td>10V</td> </tr> <tr> <td>Output Current</td> <td>0A</td> <td>0.040</td> <td>0.099</td> <td>0.147</td> <td>0.198</td> <td>0.248</td> <td>0.300</td> <td>0.350</td> <td>0.398</td> <td>0.448</td> <td>0.497</td> </tr> <tr> <td>%</td> <td>0.00%</td> <td>7.90%</td> <td>19.74%</td> <td>29.48%</td> <td>39.66%</td> <td>49.58%</td> <td>59.90%</td> <td>70.06%</td> <td>79.56%</td> <td>89.58%</td> <td>99.30%</td> </tr> <tr> <td rowspan="3">2</td> <td>PWM(100Hz)</td> <td>0%</td> <td>10%</td> <td>20%</td> <td>30%</td> <td>40%</td> <td>50%</td> <td>60%</td> <td>70%</td> <td>80%</td> <td>90%</td> <td>100%</td> </tr> <tr> <td>Output Current</td> <td>0A</td> <td>0.043</td> <td>0.101</td> <td>0.151</td> <td>0.200</td> <td>0.250</td> <td>0.299</td> <td>0.348</td> <td>0.398</td> <td>0.447</td> <td>0.491</td> </tr> <tr> <td>%</td> <td>0.00%</td> <td>8.58%</td> <td>20.12%</td> <td>30.24%</td> <td>40.06%</td> <td>50.04%</td> <td>59.86%</td> <td>69.66%</td> <td>79.56%</td> <td>89.34%</td> <td>98.12%</td> </tr> </table> <p>TEST RESULT: OK</p> | 1     | V      | 0V     | 1V     | 2V     | 3V     | 4V     | 5V     | 6V     | 7V     | 8V    | 9V | 10V | Output Current | 0A | 0.040 | 0.099 | 0.147 | 0.198 | 0.248 | 0.300 | 0.350 | 0.398 | 0.448 | 0.497 | % | 0.00% | 7.90% | 19.74% | 29.48% | 39.66% | 49.58% | 59.90% | 70.06% | 79.56% | 89.58% | 99.30% | 2 | PWM(100Hz) | 0% | 10% | 20% | 30% | 40% | 50% | 60% | 70% | 80% | 90% | 100% | Output Current | 0A | 0.043 | 0.101 | 0.151 | 0.200 | 0.250 | 0.299 | 0.348 | 0.398 | 0.447 | 0.491 | % | 0.00% | 8.58% | 20.12% | 30.24% | 40.06% | 50.04% | 59.86% | 69.66% | 79.56% | 89.34% | 98.12% |
| 1   | V   | 0V   |       | 1V     | 2V     | 3V     | 4V     | 5V     | 6V     | 7V     | 8V     | 9V     | 10V   |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
|   | Output Current  | 0A   |       | 0.040  | 0.099  | 0.147  | 0.198  | 0.248  | 0.300  | 0.350  | 0.398  | 0.448  | 0.497 |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
|   | %   | 0.00%  | 7.90% | 19.74% | 29.48% | 39.66% | 49.58% | 59.90% | 70.06% | 79.56% | 89.58% | 99.30% |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
| 2   | PWM(100Hz)  | 0%   | 10%   | 20%    | 30%    | 40%    | 50%    | 60%    | 70%    | 80%    | 90%    | 100%   |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
|   | Output Current  | 0A   | 0.043 | 0.101  | 0.151  | 0.200  | 0.250  | 0.299  | 0.348  | 0.398  | 0.447  | 0.491  |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
|   | %   | 0.00%  | 8.58% | 20.12% | 30.24% | 40.06% | 50.04% | 59.86% | 69.66% | 79.56% | 89.34% | 98.12% |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |
| <p>9</p>                                      | <p>DALI DIMMING OPERATION (primary side: for DA-Type)</p>   | <p>※DALI Interface<br/>         ·Apply DALI signal between DA+ and DA-.<br/>         ·DALI protocol comprises 16 groups and 64 addresses.<br/>         ·Firse step is fixed at 8% of output.</p> <p>I/P: 230 VAC<br/>         O/P: DIMMING TEST<br/>         Ta: 25°C<br/>         TEST RESULT: OK</p>   |       |        |        |        |        |        |        |        |        |        |       |    |     |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |   |            |    |     |     |     |     |     |     |     |     |     |      |                |    |       |       |       |       |       |       |       |       |       |       |   |       |       |        |        |        |        |        |        |        |        |        |

INPUT FUNCTION TEST

| NO | TEST ITEM                            | SPECIFICATION  | TEST CONDITION  | RESULT   |
|----|--------------------------------------|--|---|--|
| 1  | INPUT VOLTAGE RANGE                  | 90VAC~295VAC   | I/P: TESTING<br>O/P: FULL LOAD<br>Ta: 25°C  | 87V~305V   |
|    |                                      |  | I/P:<br>(1)LOW-LINE-3V=87 V<br>HIGH-LINE+10V=305 V<br>O/P: FULL/MIN LOAD<br>ON: 30 Sec OFF: 30 Sec 10MIN<br>(2)230VAC<br>ON: 0.5 Sec OFF: 0.5 Sec 20MIN<br>( POWER ON/OFF NO DAMAGE ) | TEST: OK   |
| 2  | INPUT FREQUENCY RANGE                | 47HZ ~63 HZ<br>NO DAMAGE   | I/P: 90 VAC ~295 VAC<br>O/P: FULL~MIN LOAD<br>Ta: 25°C  | TEST: OK   |
| 3  | AC CURRENT                           | 0.6A/115VAC<br>0.4A/230VAC<br>0.3A/277VAC                          | I/P: 115 VAC<br>I/P: 230 VAC<br>I/P: 277 VAC<br>O/P: FULL LOAD<br>Ta: 25°C  | I =0.434A/ 115VAC<br>I =0.219A/ 230VAC<br>I =0.188A/ 277VAC      |
| 4  | LEAKAGE CURRENT                      | < 0.75mA / 277VAC  | I/P: 277 VAC<br>O/P: NO LOAD<br>Ta: 25°C  | L-CASE: 0.0027 mA<br>N-CASE: 0.0027 mA                           |
| 5  | NO LOAD/STANDBY<br>POWER CONSUMPTION | < 0.5W for Blank-Type<br>< 1.2W for A-Type<br>< 0.5W for DA-Type   | I/P: 230VAC<br>O/P: NO LOAD<br>Ta: 25°C   | 0.468W for Blank-Type<br>0.568W for A-Type<br>0.453W for DA-Type |
| 6  | INRUSH CURRENT(Typ)                  | 230V/ 30A<br>Twidth =100 us measured at 50%<br>Ipeak<br>COLD START | I/P: 230 VAC<br>O/P: FULL LOAD<br>Ta: 25°C  | I =23.6A/ 230VAC<br>Twidth =76.8us                               |

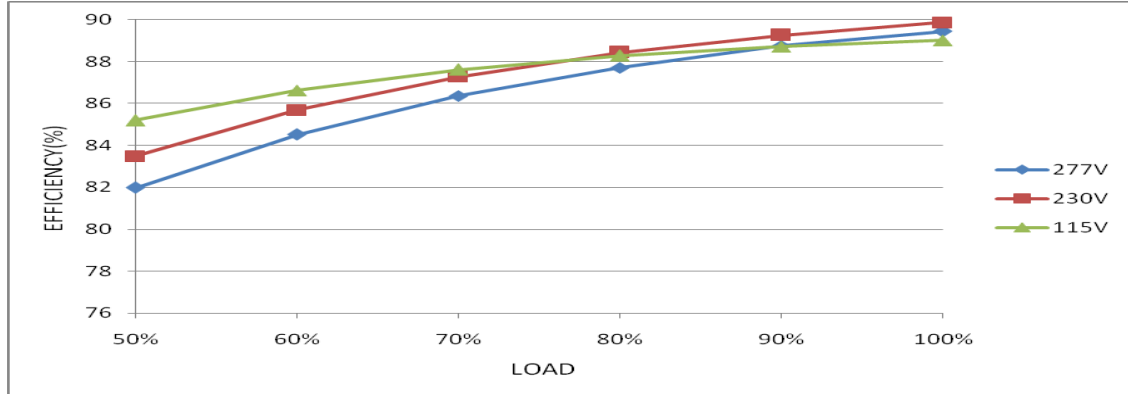
INPUT=230VAC/50HZ @ FULL LOAD

CH1: AC Input Voltage CH2: Input current



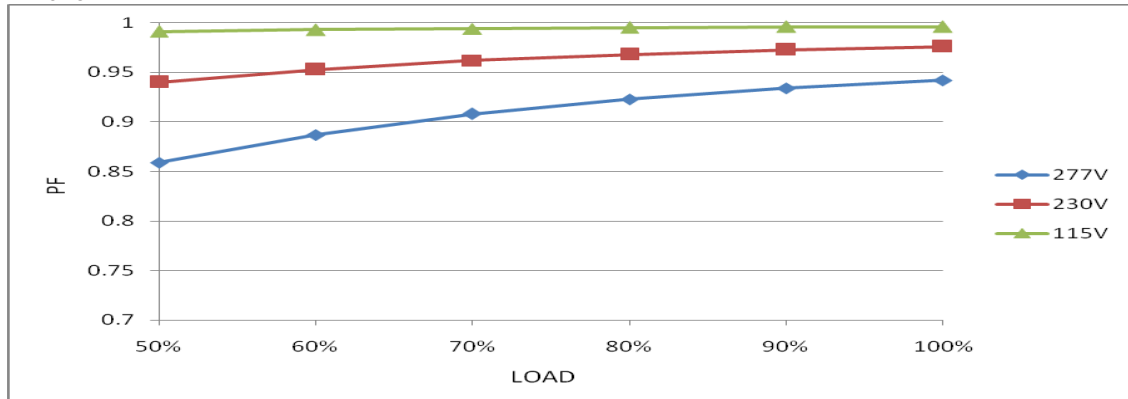
|   |                 |     |   |        |
|---|-----------------|-----|---|--------|
| 7 | EFFICIENCY(Typ) | 85% | I/P: 230VAC<br>O/P: FULL LOAD<br>Ta: 25°C | 89.87% |
|---|-----------------|-----|---|--------|

EFFICIENCY vs LOAD



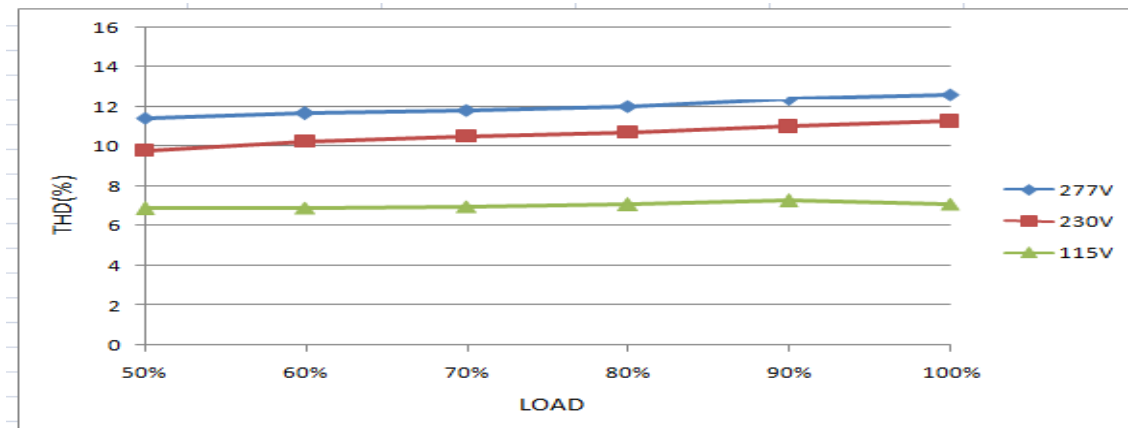
|   |              |  |  |  |
|---|--------------|--|--|--|
| 8 | POWER FACTOR | 0.95/ 115VAC<br>0.92/ 230VAC<br>0.90/ 277VAC | I/P: 115 VAC<br>I/P: 230 VAC<br>I/P: 277 VAC<br>O/P: FULL LOAD<br>Ta: 25°C | PF=0.996/ 115VAC<br>PF=0.976/ 230VAC<br>PF=0.942/ 277VAC |
|---|--------------|--|--|--|

P.F vs LOAD



|   |                           |  |   |  |
|---|---------------------------|--|---|--|
| 9 | TOTAL HARMONIC DISTORTION | THD < 20%<br>( @load ≥ 60%/115VAC, 230VAC;<br>@load ≥ 75%/277VAC ) | I/P: 115 VAC/60% LOAD<br>I/P: 230 VAC/60% LOAD<br>I/P: 277 VAC/75% LOAD<br>Ta: 25°C | THD=6.89% @60% load /115VAC<br>THD=9.80% @60% load /230VAC<br>THD=11.85% @75% load /277VAC |
|---|---------------------------|--|---|--|

THD vs LOAD



**PROTECTION FUNCTION TEST**

| NO | TEST ITEM                | SPECIFICATION                          | TEST CONDITION  | RESULT  |
|----|--------------------------|--|---|---|
| 1  | SHORT CIRCUIT PROTECTION | SHORT EVERY OUTPUT<br>1 HOUR NO DAMAGE | I/P: 90VAC<br>I/P: 295VAC<br>O/P: FULL LOAD<br>Ta: 25°C | NO DAMAGE<br>Hiccup mode, recovers automatically after fault condition is removed |

**COMPONENT STRESS TEST**

| NO | TEST ITEM            | SPECIFICATION          | TEST CONDITION   | RESULT                              |
|----|----------------------|------------------------|--|-------------------------------------|
| 1  | PWM Power Transistor | Q 1 Rated<br>800V/9A   | I/P: High-Line +3V =298V<br>O/P: (1) Full Load Turn on<br>(2) Output Short<br>(3) Full load continue<br>Ta: 25°C | (1) 608V<br>(2) 524V<br>(3) 542V    |
| 2  | O/P Diode (MOSFET)   | D101 Rated<br>1000V/5A | I/P: High-Line +3V =298V<br>O/P: (1) Full Load Turn on<br>(2) Output Short<br>(3) Full load continue<br>Ta: 25°C | (1) 808V<br>(2) 796V<br>(3) 804V    |
| 3  | Control IC           | U1 Rated<br>35V (MAX)  | I/P: High-Line +3V =298V<br>O/P: (1) FULL LOAD<br>(2) Output Short<br>(3) Low Line No Load<br>Ta: 25°C           | (1) 17.9V<br>(2) 17.9V<br>(3) 17.9V |
| 4  | Clamp Diode          | D 1 Rated<br>1000V/1A  | I/P: High-Line +3V = 298V<br>O/P: (1) Full Load input on/off<br>(2) Output Short<br>Ta: 25°C                     | (1) 490V<br>(2) 458V                |

**SAFETY TEST**

| NO | TEST ITEM            | SPECIFICATION         | TEST CONDITION                      | RESULT                        |
|----|----------------------|-----------------------|-------------------------------------|-------------------------------|
| 1  | WITHSTAND VOLTAGE    | I/P-O/P: 3.75KVAC/min | I/P-O/P: 4.2 KVAC/min<br>Ta: 25°C   | I/P-O/P: 2.487mA<br>NO DAMAGE |
| 2  | ISOLATION RESISTANCE | I/P-O/P: 500VDC>100MΩ | I/P-O/P: 500 VDC<br>Ta: 25°C/70% RH | I/P-O/P: >9999MΩ              |

**E.M.C TEST**

| NO | TEST ITEM                                   | SPECIFICATION   | TEST CONDITION                                      | RESULT                        |
|----|---|---|---|-------------------------------|
| 1  | HARMONIC                                    | EN61000-3-2<br>CLASS C                                    | I/P: 230 VAC/50HZ<br>O/P: FULL/60% LOAD<br>Ta: 25°C | PASS                          |
| 2  | CONDUCTION                                  | EN55015   | I/P: 230 VAC/50HZ<br>O/P: FULL LOAD<br>Ta: 25°C     | PASS<br>Test by certified Lab |
| 3  | RADIATION                                   | EN55015   | I/P: 230 VAC/50HZ<br>O/P: FULL LOAD<br>Ta: 25°C     | PASS<br>Test by certified Lab |
| 4  | E.S.D                                       | EN61000-4-2<br>LIGHT INDUSTRY<br>AIR: 8KV<br>Contact: 4KV | I/P: 230 VAC/50HZ<br>O/P: FULL LOAD<br>Ta: 25°C     | PASS                          |
| 5  | E.F.T                                       | EN61000-4-4<br>LIGHT INDUSTRY<br>INPUT: 1KV               | I/P: 230VAC/50HZ<br>O/P: FULL LOAD<br>Ta: 25°C      | PASS                          |
| 6  | SURGE                                       | EN61000-4-5<br>LIGHT INDUSTRY<br>L-N: 1KV                 | I/P: 230VAC/50HZ<br>O/P: FULL LOAD<br>Ta: 25°C      | PASS                          |
| 7  | Test by certified Lab & Test Report Prepare |   |   |                               |

■ **RELIABILITY TEST**

**ENVIRONMENT TEST**

| NO | TEST ITEM  | SPECIFICATION  | TEST CONDITION  | RESULT    |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
|----|--|--|---|-----------|-------------------------|------------------------|---|----|-------|-------|---|-----|-------|-------|---|----|-------|-------|---|----|-------|-------|---|----|-------|-------|---|----|-------|-------|---|-----|-------|-------|---|------|-------|-------|---|------|-------|-------|----|------|-------|-------|----|------|-------|-------|----|------|-------|-------|----|------|-------|-------|----|----|-------|-------|--|--|
| 1  | TEMPERATURE RISE TEST                                    | MODEL: ODL-45-700<br>1. ROOM AMBIENT BURN-IN: 2 HRS<br>I/P: 230VAC O/P: FULL LOAD Ta= 32.5℃<br>2. HIGH AMBIENT BURN-IN: 2 HRS<br>I/P: 230VAC O/P: FULL LOAD Ta= 53.7℃  |   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
|    |  | <table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 32.5 ℃</th> <th>HIGH AMBIENT Ta=53.7 ℃</th> </tr> </thead> <tbody> <tr><td>1</td><td>L1</td><td>69.7℃</td><td>91.0℃</td></tr> <tr><td>2</td><td>BD1</td><td>66.5℃</td><td>87.2℃</td></tr> <tr><td>3</td><td>D1</td><td>68.5℃</td><td>90.2℃</td></tr> <tr><td>4</td><td>Q1</td><td>72.1℃</td><td>93.8℃</td></tr> <tr><td>5</td><td>U1</td><td>66.2℃</td><td>87.1℃</td></tr> <tr><td>6</td><td>T1</td><td>71.1℃</td><td>92.3℃</td></tr> <tr><td>7</td><td>C16</td><td>65.5℃</td><td>86.7℃</td></tr> <tr><td>8</td><td>D101</td><td>73.3℃</td><td>94.1℃</td></tr> <tr><td>9</td><td>C201</td><td>63.5℃</td><td>84.5℃</td></tr> <tr><td>10</td><td>Q100</td><td>62.4℃</td><td>83.6℃</td></tr> <tr><td>11</td><td>L100</td><td>61.1℃</td><td>82.7℃</td></tr> <tr><td>12</td><td>C106</td><td>59.9℃</td><td>80.9℃</td></tr> <tr><td>13</td><td>C110</td><td>59.4℃</td><td>80.6℃</td></tr> <tr><td>14</td><td>Tc</td><td>60.9℃</td><td>80.3℃</td></tr> </tbody> </table> | NO  | Position  | ROOM AMBIENT Ta= 32.5 ℃ | HIGH AMBIENT Ta=53.7 ℃ | 1 | L1 | 69.7℃ | 91.0℃ | 2 | BD1 | 66.5℃ | 87.2℃ | 3 | D1 | 68.5℃ | 90.2℃ | 4 | Q1 | 72.1℃ | 93.8℃ | 5 | U1 | 66.2℃ | 87.1℃ | 6 | T1 | 71.1℃ | 92.3℃ | 7 | C16 | 65.5℃ | 86.7℃ | 8 | D101 | 73.3℃ | 94.1℃ | 9 | C201 | 63.5℃ | 84.5℃ | 10 | Q100 | 62.4℃ | 83.6℃ | 11 | L100 | 61.1℃ | 82.7℃ | 12 | C106 | 59.9℃ | 80.9℃ | 13 | C110 | 59.4℃ | 80.6℃ | 14 | Tc | 60.9℃ | 80.3℃ |  |  |
| NO | Position   | ROOM AMBIENT Ta= 32.5 ℃  | HIGH AMBIENT Ta=53.7 ℃  |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 1  | L1   | 69.7℃  | 91.0℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 2  | BD1  | 66.5℃  | 87.2℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 3  | D1   | 68.5℃  | 90.2℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 4  | Q1   | 72.1℃  | 93.8℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 5  | U1   | 66.2℃  | 87.1℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 6  | T1   | 71.1℃  | 92.3℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 7  | C16  | 65.5℃  | 86.7℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 8  | D101   | 73.3℃  | 94.1℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 9  | C201   | 63.5℃  | 84.5℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 10 | Q100   | 62.4℃  | 83.6℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 11 | L100   | 61.1℃  | 82.7℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 12 | C106   | 59.9℃  | 80.9℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 13 | C110   | 59.4℃  | 80.6℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 14 | Tc   | 60.9℃  | 80.3℃   |           |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 2  | LOW TEMPERATURE TURN ON TEST                             | TURN ON AFTER 2 HOUR   | I/P: 295VAC/90VAC<br>O/P: FULL/80% LOAD<br>Ta= -25℃           | TEST: OK  |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 3  | HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST | AFTER 12 HOURS IN CHAMBER ON CONTROL 50 ℃ NO DAMAGE  | I/P: 305VAC<br>O/P: FULL LOAD<br>Ta=50 ℃<br>HUMIDITY= 95 %R.H | TEST: OK  |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 4  | TEMPERATURE COEFFICIENT                                  | ±0.03 %/℃(0~40℃)   | I/P: 230 VAC<br>O/P: FULL LOAD                                | ±0.001%/℃ |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |
| 5  | STORAGE TEMPERATURE TEST                                 | 1. Thermal shock Temperature: -45℃~+85℃<br>2. Temperature change rate : 25℃ / MIN<br>3. Dwell time low and high temperature : 30 MIN/EACH<br>4. Total test cycle: 5 CYCLE<br>5. Input/Output condition: AC OFF STATIC  |   | TEST: OK  |                         |                        |   |    |       |       |   |     |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |    |       |       |   |     |       |       |   |      |       |       |   |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |      |       |       |    |    |       |       |  |  |





|    |                             |   |  |
|----|-----------------------------|---|--|
| 6  | THERMAL SHOCK TEST          | 1. Thermal shock Temperature: Tcase=-25°C~ +45°C<br>2. Temperature change rate : 25°C / MIN<br>3. Dwell time low and high temperature : 30 MIN/EACH<br>4. Total test cycle: 16 CYCLE<br>5. Input/Output condition: 230VAC/Full Load AC ON/OFF TEST<br>AC on 3 sec/AC off 1 sec TEST | TEST: OK   |
| 7  | VIBRATION TEST              | 1 Carton & 1 Set<br>(1) Waveform: Sine Wave<br>(2) Frequency: 10~500Hz<br>(3) Sweep Time: 10min/sweep cycle<br>(4) Acceleration: 2G<br>(5) Test Time: 60min in each axis (X.Y.Z)<br>(6) Ta: 25°C  | TEST: OK   |
| 8  | CAPACITOR LIFE CYCLE        | ODLC-45-700: SUPPOSE C106 IS THE MOST CRITICAL COMPONENT<br>(1) I/P: 230VAC O/P: FULL LOAD Ta= 25 °C LIFE TIME<br>(2) I/P: 230VAC O/P: FULL LOAD Ta= 50 °C LIFE TIME<br>(3) I/P: 230VAC O/P: 75% LOAD Ta= 50 °C LIFE TIME<br>(4) I/P: 230VAC O/P: MIN LOAD Ta= 50 °C LIFE TIME      | (1) 555640 HRS<br>(2) 84189 HRS<br>(3) 99615 HRS<br>(4) 107091 HRS |
| 9  | MTBF                        | Conducted by Parts Stress Analysis Prediction<br>3513.4K hrs min. Telcordia SR-332 (Bellcore) ; 340.8K hrs min. MIL-HDBK-217F (25°C)  |  |
| 10 | DMTBF/Accelerated Life Test | Demonstration Mean Time Between Failure(Expected Life) :<br>30,000 hours @ Tcase 85°C ; 50,000 hours @ Tcase 75°C   |  |

| TEST RESULT | TESTER         | REVIEW | APPROVAL |
|-------------|----------------|--------|----------|
| PASS        | ZHANGZJ/ZHUOKB | SKY    | LIUWY    |