

MODEL : PM-15-15

### OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 150 mVp-p (Max)	I/P: 230VAC O/P:FULL LOAD Ta:25°C	V1: 19 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1: 2 %~ -2 % (Max)	I/P:115 VAC / 264 VAC O/P:FULL/ MIN LOAD Ta:25°C	V1: 0.3 %~ -0.3 %	P
3	LINE REGULATION	V1: 0.5%~ -0.5 % (Max)	I/P:115 VAC ~ 264 VAC O/P:FULL LOAD Ta:25°C	V1: 0 %~ 0 %	P
4	LOAD REGULATION	V1: 1 %~ -1 % (Max)	I/P: 230 VAC O/P:FULL -MIN LOAD Ta:25°C	V1: 0.2 %~ -0.2 %	P
5	SET UP TIME	230VAC: 1000 ms (Max) 115 VAC: 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 751 ms 115VAC/ 345 ms	P
6	RISE TIME	230VAC: 20 ms (Max) 115VAC: 20 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 10 ms 115VAC/ 8 ms	P
7	HOLD UP TIME	230VAC: 100 ms (TYP) 115VAC: 24 ms (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 131 ms 115VAC/ 27 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: <5 %	P
9	DYNAMIC LOAD	V1: 1500 mVp-p	I/P: 230 VAC O/P:FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	195 mVp-p	P

### INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	85VAC~264 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	50 V~264V	P
			I/P: LOW-LINE-3V= 82 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	TEST: OK	
2	INPUT FREQUENCY RANGE	47HZ ~440 HZ NO DAMAGE OSC	I/P: 85 VAC ~ 264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK	P
3	EFFICIENCY	79 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	80.4%	P
4	INPUT CURRENT	230V/ 0.2 A (TYP) 115V/ 0.35 A (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 0.18 A/ 230 VAC I = 0.29 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 50 A (TYP) 115V/ 30 A(TYP) COLD START	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 37 A/ 230 VAC I = 19 A/ 115 VAC	P
6	LEAKAGE CURRENT	<80uA /264 VAC for touch leakage current	I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-V+ : 68 uA L-V-: 68 uA N-V+: 68 uA N-V-: 68 uA	P

### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	Above 105 %	I/P: 230 VAC I/P: 115 VAC O/P:TESTING Ta:25°C	147%/ 230 VAC 150%/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1: 17.25V- 20.25V	O/P:MIN LOAD Ta:25°C	18.6V/ 60mA  Shut off	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264 VAC O/P:FULL LOAD Ta:25°C	NO DAMAGE Hiccup Mode	P

### CONTROL FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	No load power consumption	<0.5W	I/P: 240 VAC O/P:NO LOAD	0.33W/ 240 VAC	P

## ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : PM-15-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P: 230VAC O/P: FULL LOAD Ta= 26.5°C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P: 230VAC O/P: FULL LOAD Ta= 55.8°C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P: 230 VAC O/P: 127 % LOAD Ta:25°C	TEST : OK	P
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P: 230 VAC O/P: 100 % LOAD Ta= -20 °C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P: 272 VAC O/P:FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P: 230 VAC O/P:FULL LOAD	± 0.01 %(0-50°C)	P
6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency:10-500Hz (3) Sweep Time:10min/sweep cycle (4) Acceleration:2G (5) Test Time:1 hour in each axis (X.Y.Z) (6) Ta:25°C		TEST : OK	P

### SAFETY TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 4 KVAC/min	I/P-O/P: 4.4 KVAC/min Ta:25°C	I/P-O/P: 0.86 mA  NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 30 GΩ  NO DAMAGE	P
3	APPROVAL	TUV: Certificate NO : TA 50079957 UL: File NO :			P

### E.M.C TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 EN55011 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 EN55011 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 MEDICAL AIR:8KV / Contact:6KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 MEDICAL L-N :2 KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

### M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT I/P: 230VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 494384 HRS I/P: 230VAC O/P:FULL LOAD Ta= 50 °C LIFE TIME= 126222 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 499.7KHRS			P



COMPONENT STRESS TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) <b>Peak Voltage</b>	U1 Rated DM0265RNB : 660 V 1.5A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 588 V (2) 580 V (3) 570 V	P
2	Diode Peak <b>Voltage</b>	D100 Rated C9202 : 200V 10 A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 79 V (2) 77 V (3) 68 V	P
3	Clamp Diode Peak <b>Voltage</b>	D1 Rated BYV26C : 600V 1 A	I/P:High-Line +3V = 267 V O/P: (1)Full Load (2) Dynamic Load 90%Duty/1KHz Ta:25°C	(1) 534 V (2) 536 V	P
4	<b>Input Capacitor Voltage</b>	C5 Rated :47u / 400V/ 105°C	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change (4)Burn in 1hour Ta:25°C	(1) 390 V (2) 390 V (3) 390 V (4) 388 V	P
5	<b>Control IC Voltage Test</b>	U1 Rated DM0265RNB : 20 V	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta:25°C	(1) 14.8 V (2) 12.9 V (3) 14.8 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2005/11/30	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2006/4/7	PRODUCT SAMPLE W0601C06	PASS	VINCENT TSENG	MAX LIN

2003/12/12 A50-F023