



Test Report: RQ-50C

50W Quad Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

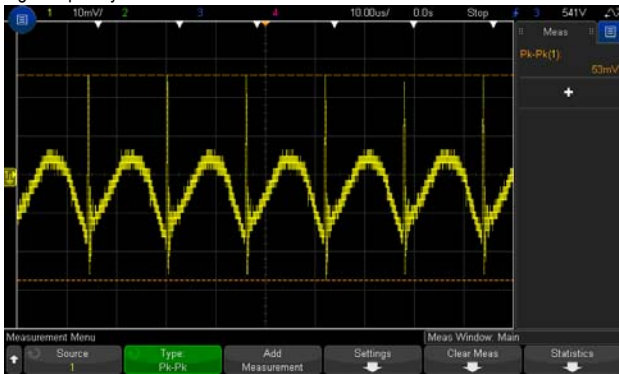
ENVIRONMENT TEST

DESIGN VERIFY TEST

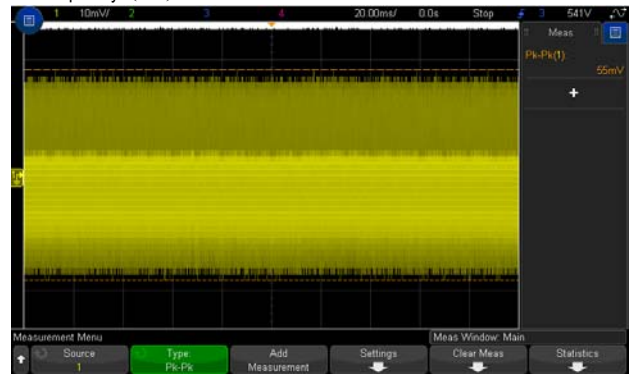
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 4.75V~ 5.5 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	4.11V~5.76V/230VAC 4.10V~5.76V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1 : -2%~2 % V2 : -7%~7 % V3 : -3%~3 % V4 : -3%~3 %	I/P: 88VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.24%~0.24% V2 : -0.32%~2.64% V3 : -0.2%~0.2% V4 : -0.14%~0.07%
3	LINE REGULATION (Max)	V1: -0.5%~0.5% V2: -1.5%~ 1.5% V3: -0.5%~ 0.5% V4: -0.5%~ 0.5%	I/P: 88VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1 : -0.02%~0.02% V2 : -0.04%~0.04% V3 : -0.02%~0.02% V4 : -0.05%~0.05%
4	LOAD REGULATION(Max)	V1: -0.5%~0.5% V2: -3%~3% V3: -1%~1% V4: -1%~1%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.24%~0.24% V2 : -0.32%~2.64% V3 : -0.2%~0.2% V4 : -0.14%~0.07%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	5.3%
6	RIPPLE & NOISE(Max)	V1: 80mVp-p V2: 120mVp-p V3: 100mVp-p V4: 150mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 55mVp-p V2: 55mVp-p V3: 63mVp-p V4: 125mVp-p

high frequency (V1) :



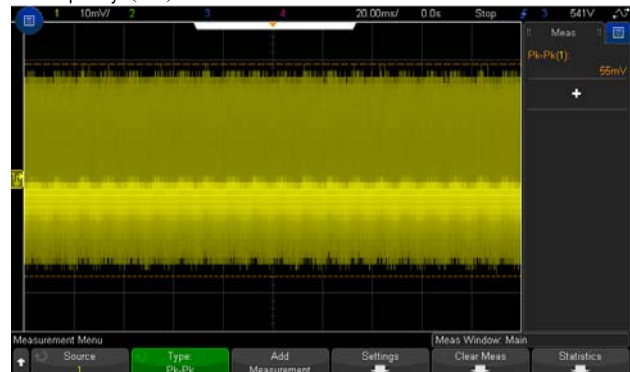
low frequency (V1) :


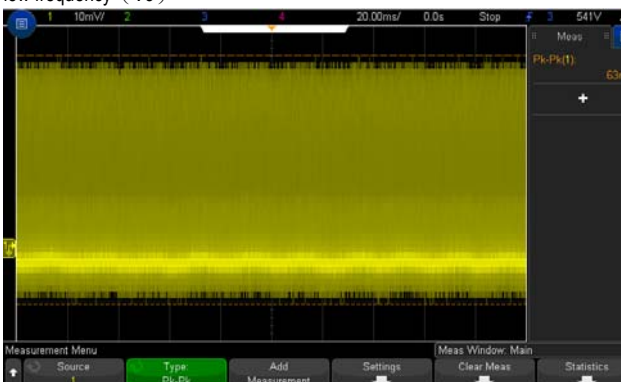
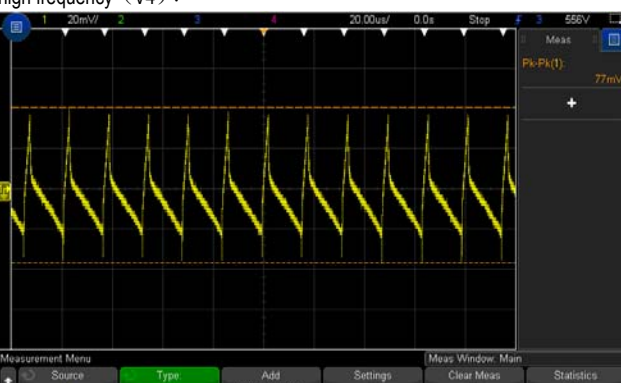
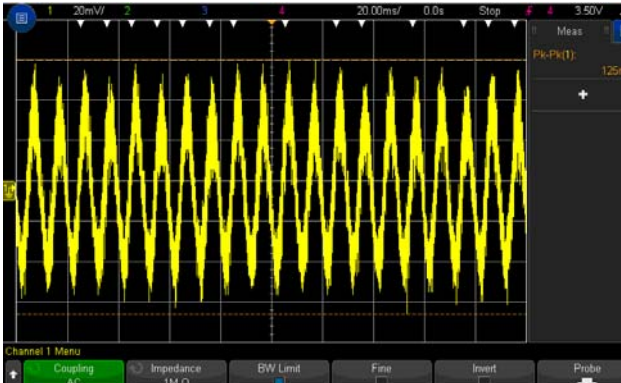
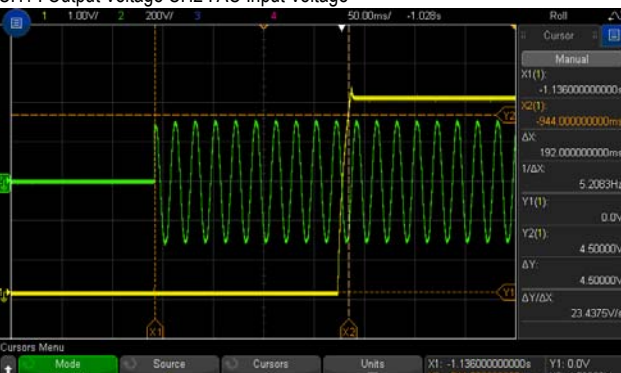
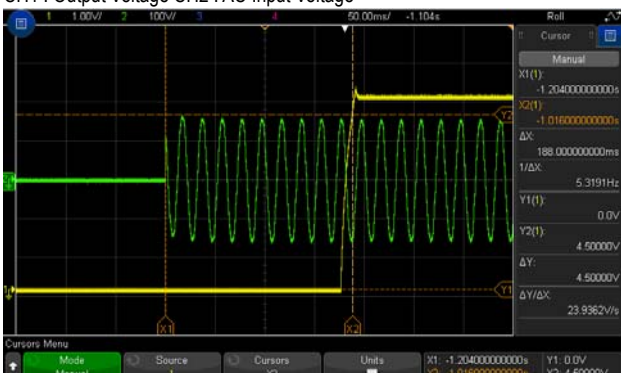


high frequency (V2) :



low frequency (V2) :



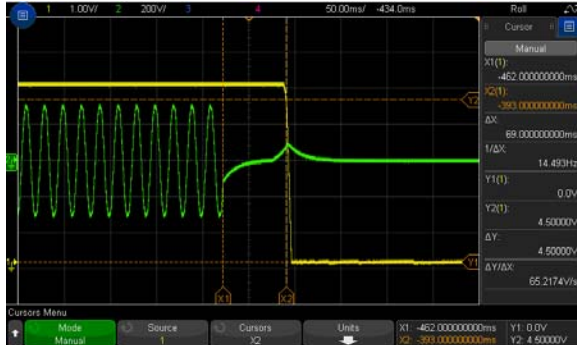
	<p>high frequency (V3) :</p> 	<p>low frequency (V3) :</p> 	
	<p>high frequency (V4) :</p> 	<p>low frequency (V4) :</p> 	
<p>7 SET UP TIME(Max)</p>	<p>230VAC/500ms 115VAC/1200ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 192ms 115VAC/ 188ms</p>
<p>8 RISE TIME (Max)</p>	<p>230VAC/20ms 115VAC/30ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 6.69ms 115VAC/ 10.28ms</p>
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p>		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p>	



9	HOLD UP TIME (Typ.)	230VAC/60ms 115VAC/10ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 69ms 115VAC/ 12.4ms
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INPUT=230VAC/50HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

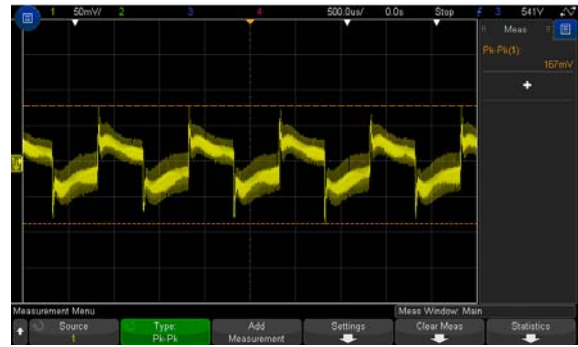


10	DYNAMIC LOAD	V1: 1000 mVp-p V2: 1500 mVp-p V3: 1000 mVp-p V4: 1500 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1) V1: 181mVp-p V2: 466mVp-p V3: 82mVp-p V4: 225mVp-p	(2) V1: 167mVp-p V2: 225mVp-p V3: 95mVp-p V4: 213mVp-p
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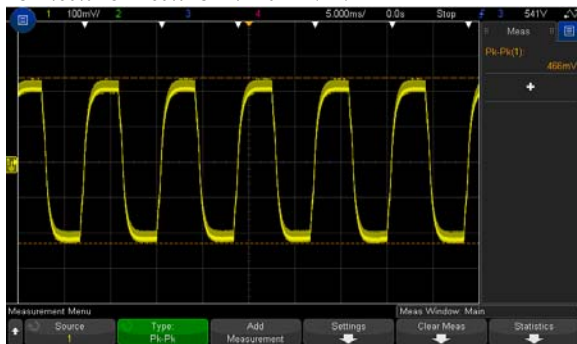
FULL /50% LOAD 50%DUTY / 120HZ (V1)



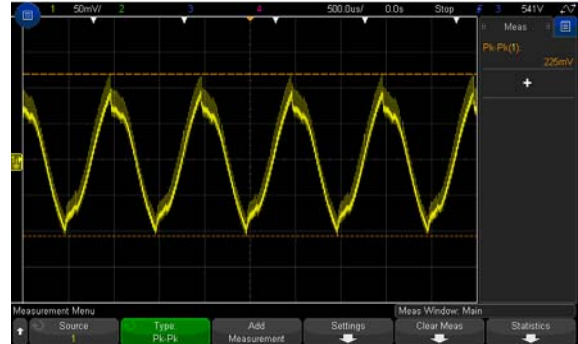
FULL /50% LOAD 50%DUTY / 1KHZ (V1)

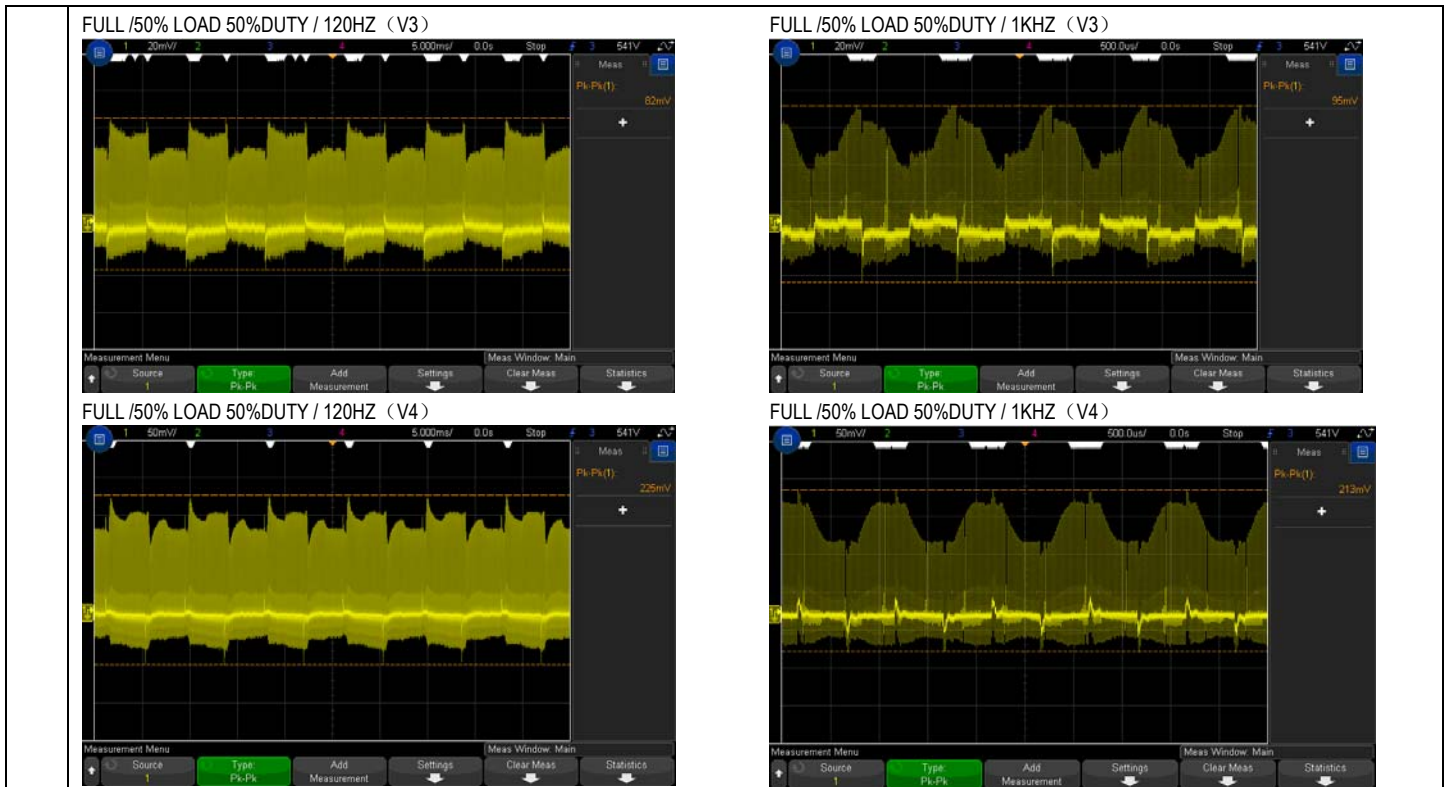


FULL /50% LOAD 50%DUTY / 120HZ (V2)



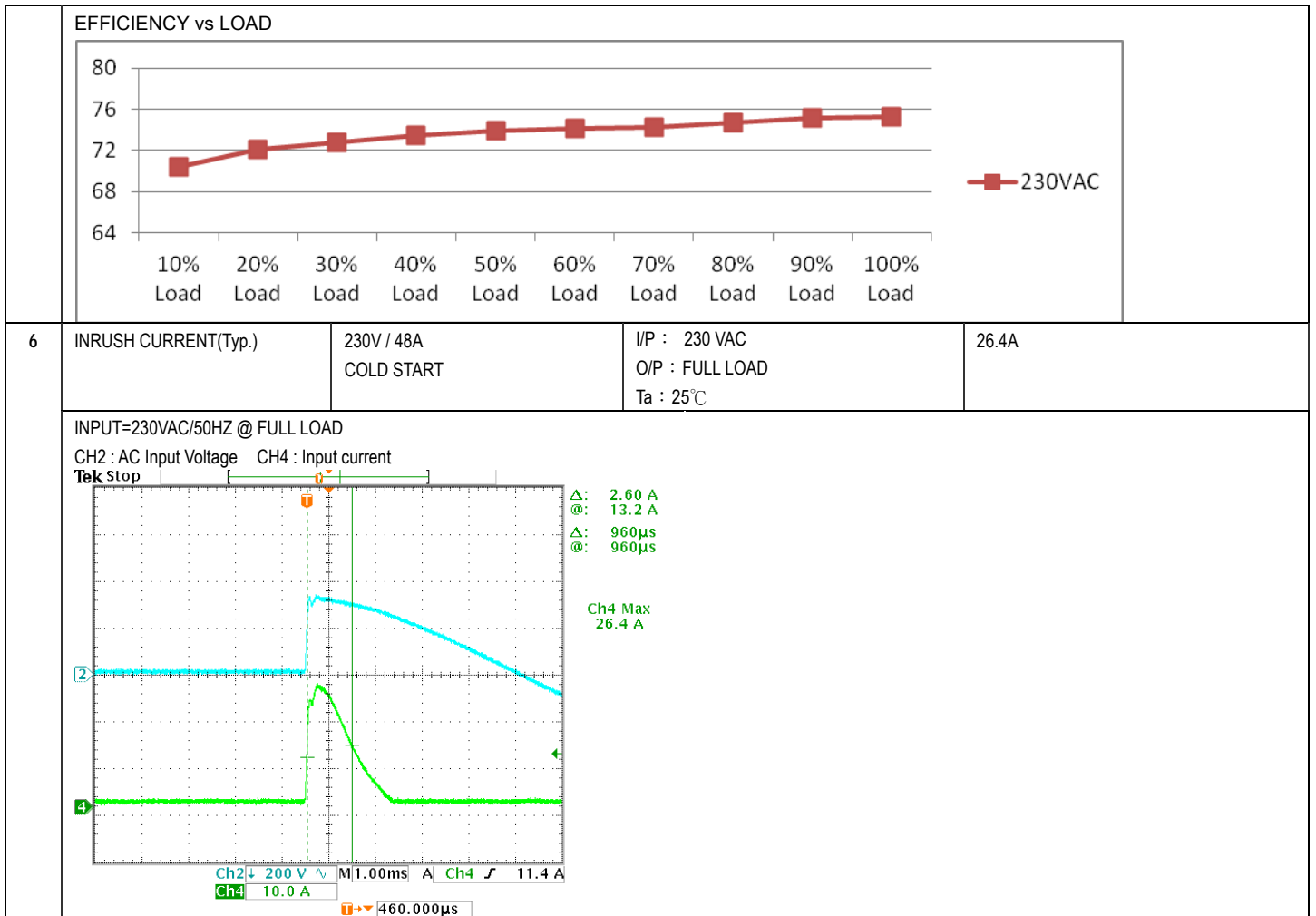
FULL /50% LOAD 50%DUTY / 1KHZ (V2)





INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	88VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	81V~264V
			I/P: LOW-LINE-3V=85 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:88 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 0.8A 115V/ 1.3A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=0.48A/ 230VAC I=0.86A/ 115VAC
4	LEAKAGE CURRENT	<2 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	0.4mA
5	EFFICIENCY(Typ.)	73%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	75.3%



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110%-150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	125.6%/ 264VAC 128.1%/ 230VAC 125.8%/115VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	5.75V-6.75V	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: MIN LOAD Ta: 25°C	5.95V/ 264VAC 5.95V/ 230VAC 5.95V/ 88VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 88VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 600 V	AC ON/OFF I/P:High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 575V (2) 581V (3) 531V
2	O/P Diode	D50 Rated : 200 V D55 Rated : 100 V D56 Rated : 200 V D58 Rated : 400 V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	D50 D55 (1) 75.1V (2) 67.9V (3) 72.7V D56 D58 (1) 120.1V (2) 128.2V (3) 59.8V (1) 46.0V (2) 38.8V (3) 45.2V (1) 233V (2) 243V (3) 115.8V
3	Input Capacitor Voltage	C5 Rated :100 μ / 400 V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 386V (2) 374V (3) 374V (4) 370V
4	Control IC Voltage Test	U1 Rated : 7.2V~ 16 V	AC ON/OFF I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25°C	(1) 13.1V (2) 12.7V (3) 12.9V (4) 12.7V (5) 12.7V
5	Clamp Diode Peak Voltage	D1 Rated : 1000 V	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Dynamic Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1) 539V (2) 531V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2 KVAC/min O/P-FG: 0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P- FG: 2.4 KVAC/min O/P - FG: 0.6 KVAC/min Ta:25°C	I/P-O/P:2.14mA I/P-FG:1.13mA O/P-FG:0.67mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P- FG:500VDC>100MΩ O/P- FG:500VDC>100MΩ	I/P-O/P: 600 VDC I/P- FG: 600 VDC Ta:25°C	I/P-O/P: 9999MΩ I/P-FG: 9999MΩ O/P-FG: 9999MΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta: 25°C/70%RH	4 mΩ



		15	D1	88.7°C	112.0°C
		16	D2	70.7°C	96.0°C
		17	D4	54.4°C	78.0°C
		18	D56	107.8°C	111.8°C
		19	D58	93.2°C	113.6°C
		20	C56	76.4°C	98.8°C
		21	C53	75.9°C	96.9°C
		22	C63	80.7°C	102.4°C
		23	C65	58.8°C	82.0°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)		I/P : 230 VAC O/P : 125% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 264VAC/115VAC O/P : 100 % LOAD Ta= -25°C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL45°C /95 %R.H NO DAMAGE		I/P : 272 VAC O/P : FULL LOAD Ta=45 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)		I/P : 230 VAC O/P : FULL LOAD	± 0.0017%/°C (0~50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test			TEST : OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C			TEST : OK
9	CAPACITOR LIFE CYCLE	SUPPOSE C56 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 45 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 45 °C LIFE TIME			(1) 97319.1HRS (2) 27372.4HRS (3) 49970.7 HRS (4) 85065.6HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 162.9K hrs min. MIL-HDBK-217F (25°C)			
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours			

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz