



# Test Report: RS-25-12

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25W Single Output Switching Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

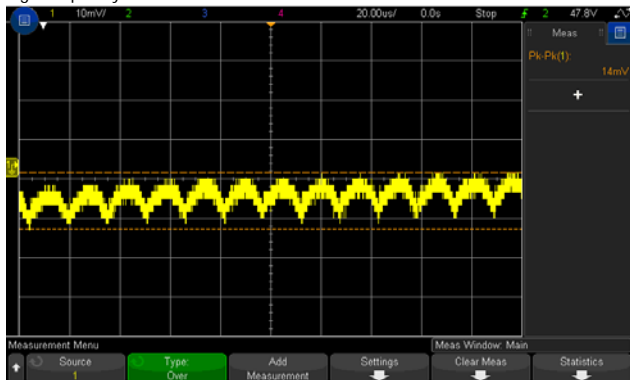
ENVIRONMENT TEST

DESIGN VERIFY TEST

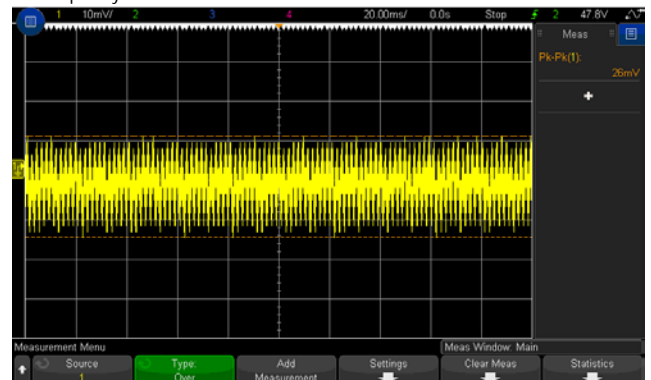
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 10.8V-13.2V	I/P : 230 VAC O/P : MIN LOAD Ta : 25°C	10.58V-13.46V
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -1.0%~1.0%	I/P: 85VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.08%~0.08%
3	LINE REGULATION (Max)	V1: -0.5%~ 0.5%	I/P: 85VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1 : -0.02%~0.06%
4	LOAD REGULATION(Max)	V1: -0.5%~0.5%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.08%~0.08%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	0.33%
6	RIPPLE & NOISE(Max )	V1: 120mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 26mVp-p

high frequency (V1) :



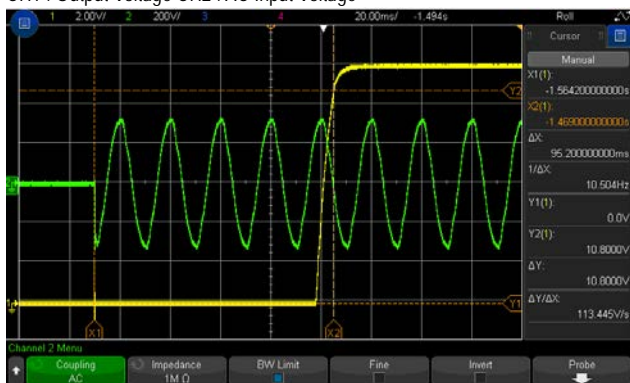
low frequency (V1):



7	SET UP TIME(Max)	230VAC/1800ms 115VAC/4000ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/95.2ms 115VAC/ 115.2ms
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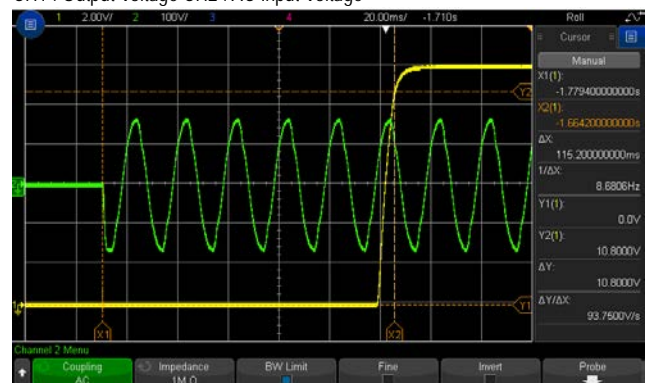
INPUT=230VAC/50HZ @ FULL LOAD

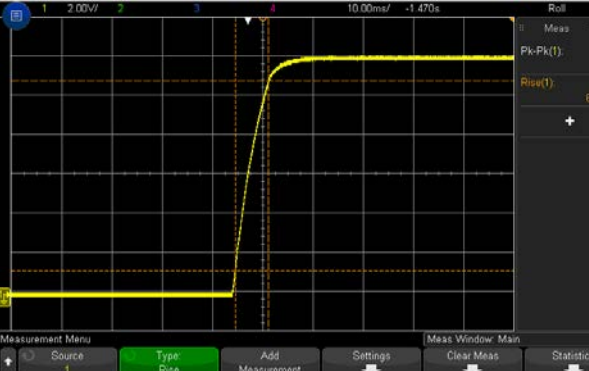
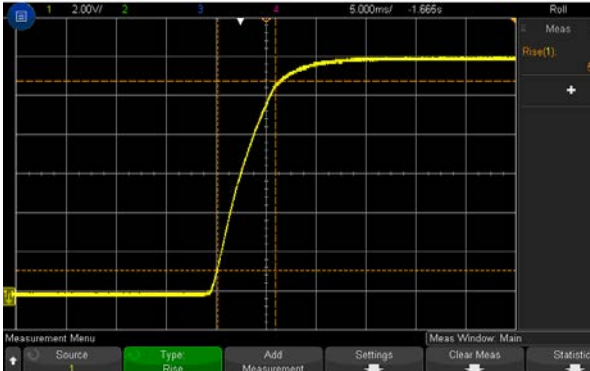
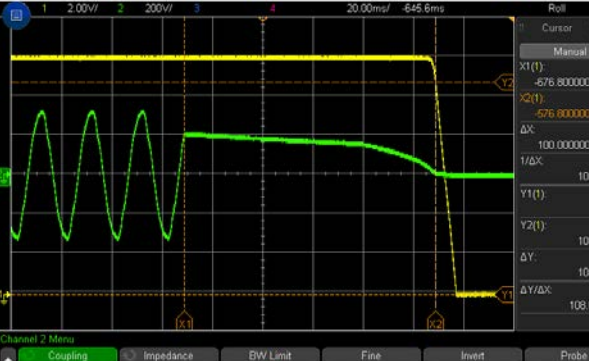
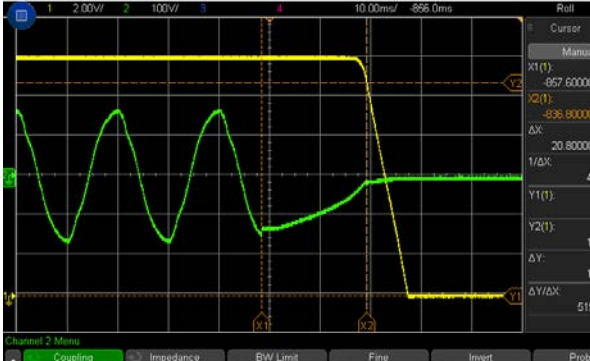
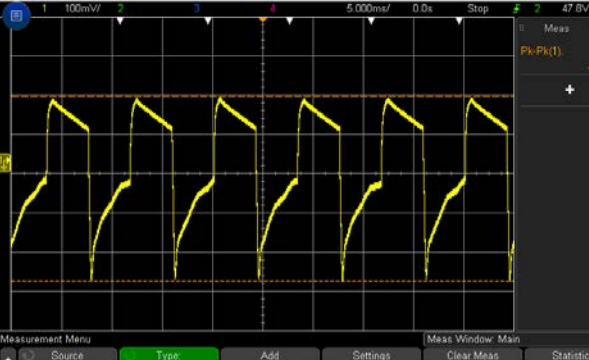
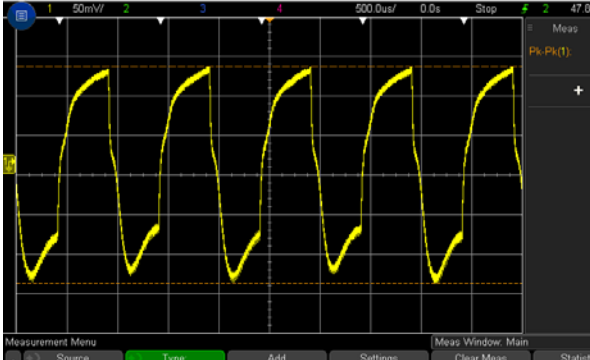
CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

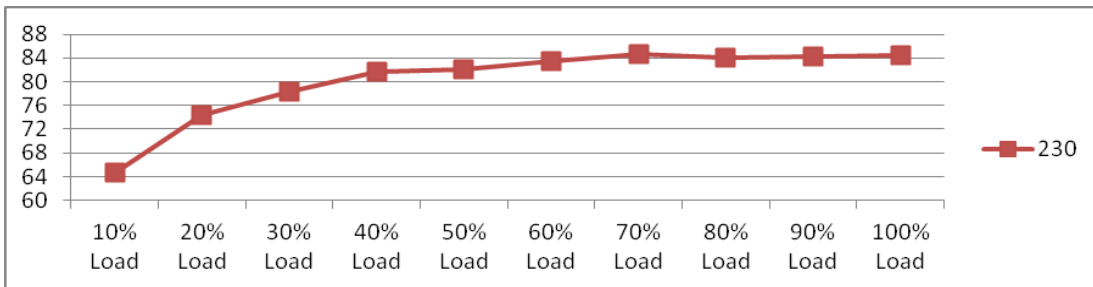


8	RISE TIME (Max) 230VAC/23ms 115VAC/30ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/6.4ms 115VAC/5.8ms
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p> 	
9	HOLD UP TIME (Typ.) 230VAC/80ms 115VAC/14ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/100ms 115VAC/20.8ms
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	
10	DYNAMIC LOAD V1: 1200 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1) (2) V1: 470mVp-p 273mVp-p
<p>FULL /50% LOAD 50%DUTY / 120HZ (V1)</p> 		<p>FULL /50% LOAD 50%DUTY / 1KHZ (V1)</p> 	

### INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	88VAC~264VAC 125VDC~373VDC	I/P:TESTING O/P:FULL LOAD Ta:25°C	56VAC~264VAC 125VDC~373VDC
			I/P: LOW-LINE-3V=85 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:88 VAC ~264 VAC O/P:FULL-MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 0.4A 115V/0.7A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =0.25A/ 230VAC I = 0.40A/ 115VAC
4	LEAKAGE CURRENT	<2mA	I/P : 240VAC O/P : Min LOAD Ta : 25°C	0.16mA
5	NO LOAD POWER CONSUMPTION	< 0.5W	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	0.46W
6	EFFICIENCY(Typ.)	81.5%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	84.5%

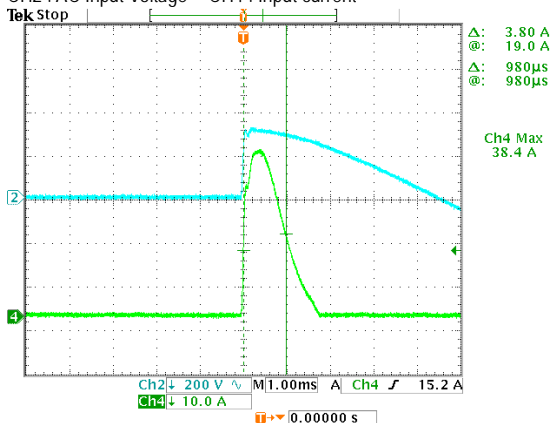
EFFICIENCY vs LOAD



7	INRUSH CURRENT(Typ.)	230V / 40A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =38.4 A/ 230VAC
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INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current



### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110%~180%	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: TESTING Ta:25°C	142%/ 264VAC 150%/ 230VAC 142%/88VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	13.8V~16.2V	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: MIN LOAD Ta:25°C	15.2V/ 264VAC 15.2V/ 230VAC 15.2V/ 88VAC PROTECTION TYPE : Shut down o/p voltage, repower on to recover
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 88VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

### COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 600 V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 564V (2) 585V (3) 556V
2	O/P Diode	D55 Rated : 200 V	AC ON/OFF I/P: High-Line +3V =267 V O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 91.9V (2) 79.8V (3) 91.9V
3	Input Capacitor Voltage	C5 Rated :56 $\mu$ / 400 V	I/P: High-Line +3V =267V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue Ta:25°C	(1) 394V (2) 390V (3) 394V (4) 394 V
4	Clamp Diode	D1 Rated : 1000 V	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Full Load (2) Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	(1) 379V (2) 375V (3) 375V (4) 375V

5	Control IC	U1 Rated : 8.4V-21V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3)OLP (4) Low Line No Load Vo(min) Ta:25°C	(1) 14.9V (2) 12.7V (3) 15.1V (4) 12.7V
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### SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2 KVAC/min O/P-FG: 0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P- FG: 2.4 KVAC/min O/P - FG: 0.6 KVAC/min Ta:25°C	I/P-O/P:1.77mA I/P-FG:0.80mA O/P-FG:0.72mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P- FG:500VDC>100MΩ O/P- FG:500VDC>100MΩ	I/P-O/P: 600 VDC I/P- FG: 600 VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta: 25°C/70%RH	7 mΩ

### E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 <input checked="" type="checkbox"/> LIGHT INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 <input checked="" type="checkbox"/> LIGHT INDUSTRY INPUT : 1KV <input type="checkbox"/> MEDICAL <input type="checkbox"/> INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 <input type="checkbox"/> LIGHT INDUSTRY L-N : 1KV L/N-PE : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report.			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																				
1	TEMPERATURE RISE TEST	MODEL : RS-25-5 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 22.5 °C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 48.6 °C																																																						
				<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 25.3 °C</th> <th>HIGH AMBIENT Ta= 45.3 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>56.1°C</td><td>80.7°C</td></tr> <tr><td>2</td><td>T1</td><td>65.3°C</td><td>89.8°C</td></tr> <tr><td>3</td><td>Q1</td><td>65.2°C</td><td>90.5°C</td></tr> <tr><td>4</td><td>L51</td><td>64.0°C</td><td>89.3°C</td></tr> <tr><td>5</td><td>D55</td><td>93.9°C</td><td>117.1°C</td></tr> <tr><td>6</td><td>C5</td><td>47.4°C</td><td>73.1°C</td></tr> <tr><td>7</td><td>R8</td><td>68.1°C</td><td>93.3°C</td></tr> <tr><td>8</td><td>C56</td><td>74.1°C</td><td>88.5°C</td></tr> <tr><td>9</td><td>BD1</td><td>55.3°C</td><td>80.5°C</td></tr> <tr><td>10</td><td>U1</td><td>53.6°C</td><td>78.9°C</td></tr> <tr><td>11</td><td>D1</td><td>69.5°C</td><td>94.2°C</td></tr> <tr><td>12</td><td>ZD1</td><td>91.3°C</td><td>113.8°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 25.3 °C	HIGH AMBIENT Ta= 45.3 °C	1	LF1	56.1°C	80.7°C	2	T1	65.3°C	89.8°C	3	Q1	65.2°C	90.5°C	4	L51	64.0°C	89.3°C	5	D55	93.9°C	117.1°C	6	C5	47.4°C	73.1°C	7	R8	68.1°C	93.3°C	8	C56	74.1°C	88.5°C	9	BD1	55.3°C	80.5°C	10	U1	53.6°C	78.9°C	11	D1	69.5°C	94.2°C	12	ZD1	91.3°C	113.8°C
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6	C5	47.4°C	73.1°C																																																					
7	R8	68.1°C	93.3°C																																																					
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9	BD1	55.3°C	80.5°C																																																					
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11	D1	69.5°C	94.2°C																																																					
12	ZD1	91.3°C	113.8°C																																																					
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 147% LOAD Ta : 25°C	TEST : OK																																																				
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -25 °C	TEST : OK																																																				
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C /95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK																																																				
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0-50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.0030 %/°C (0-50°C)																																																				
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																				
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -25°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test		TEST : OK																																																				



8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	SUPPOSE C56 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 42066.4 HRS (2) 16732.7 HRS (3) 47284.3 HRS (4) 83863.3 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 309.7K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz

2018.4.30 GP-A50-F010