



Test Report: RT-85C

85W Triple Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

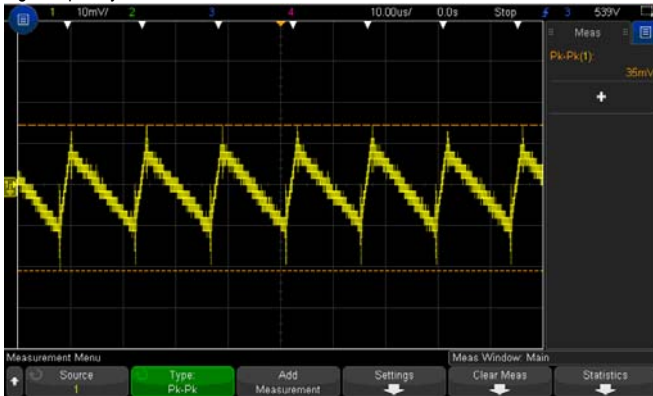
ENVIRONMENT TEST

DESIGN VERIFY TEST

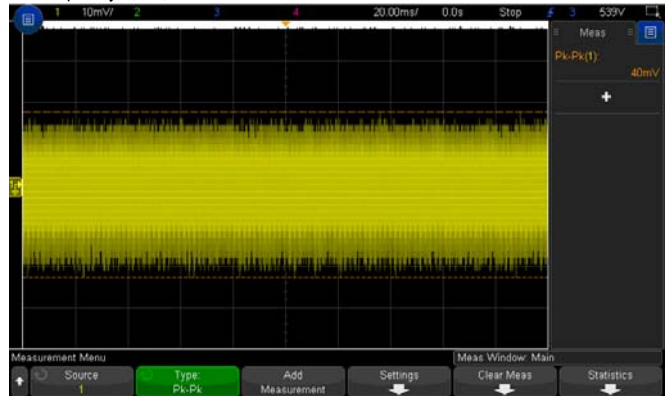
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 4.75V~ 5.5 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	4.66V~5.63V/230VAC 4.66V~5.63V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1 : -2%~2 % V2 : -7%~3 % V3 : -6%~6 %	I/P: 88VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.10%~0.10% V2 : -0.90%~1.55% V3 : -1.33%~3.35%
3	LINE REGULATION (Max)	V1: -0.5%~0.5% V2: -1%~1% V3: -1%~1%	I/P: 88VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1 : -0.04%~0.04% V2 : -0.02%~0.03% V3 : -0.03%~0.03%
4	LOAD REGULATION(Max)	V1: -1%~1% V2: -3%~3% V3: -6%~6%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.10%~0.10% V2 : -0.90%~1.55% V3 : -1.33%~3.35%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	1.2%
6	RIPPLE & NOISE(Max)	V1: 80mVp-p V2: 120mVp-p V3: 120mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 40mVp-p V2: 71mVp-p V3: 64mVp-p

high frequency (V1) :



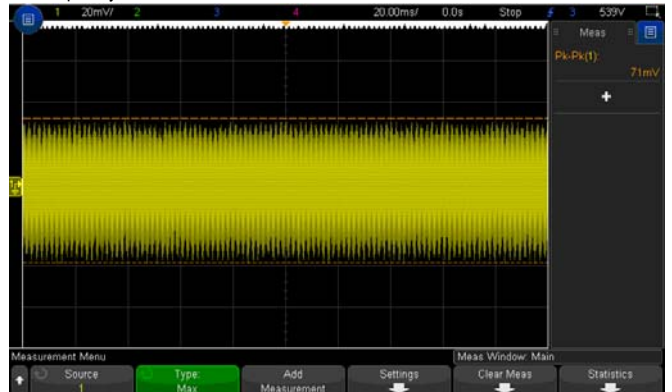
low frequency (V1) :


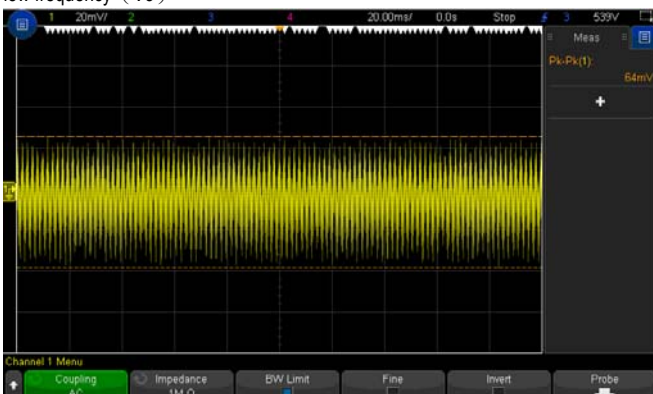
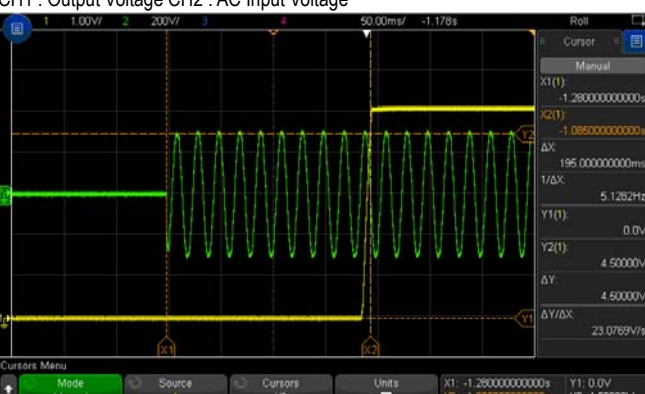
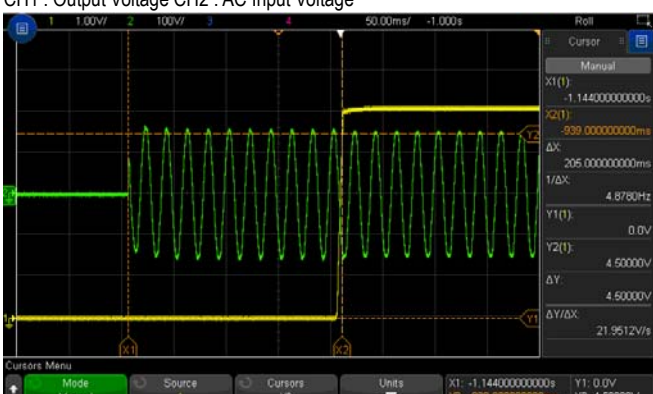



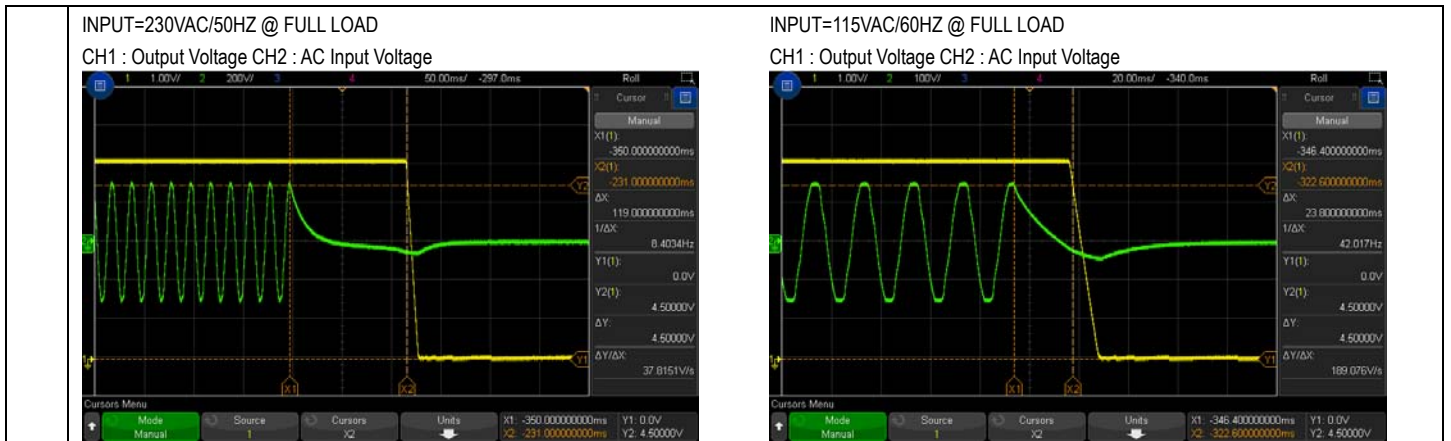
high frequency (V2) :



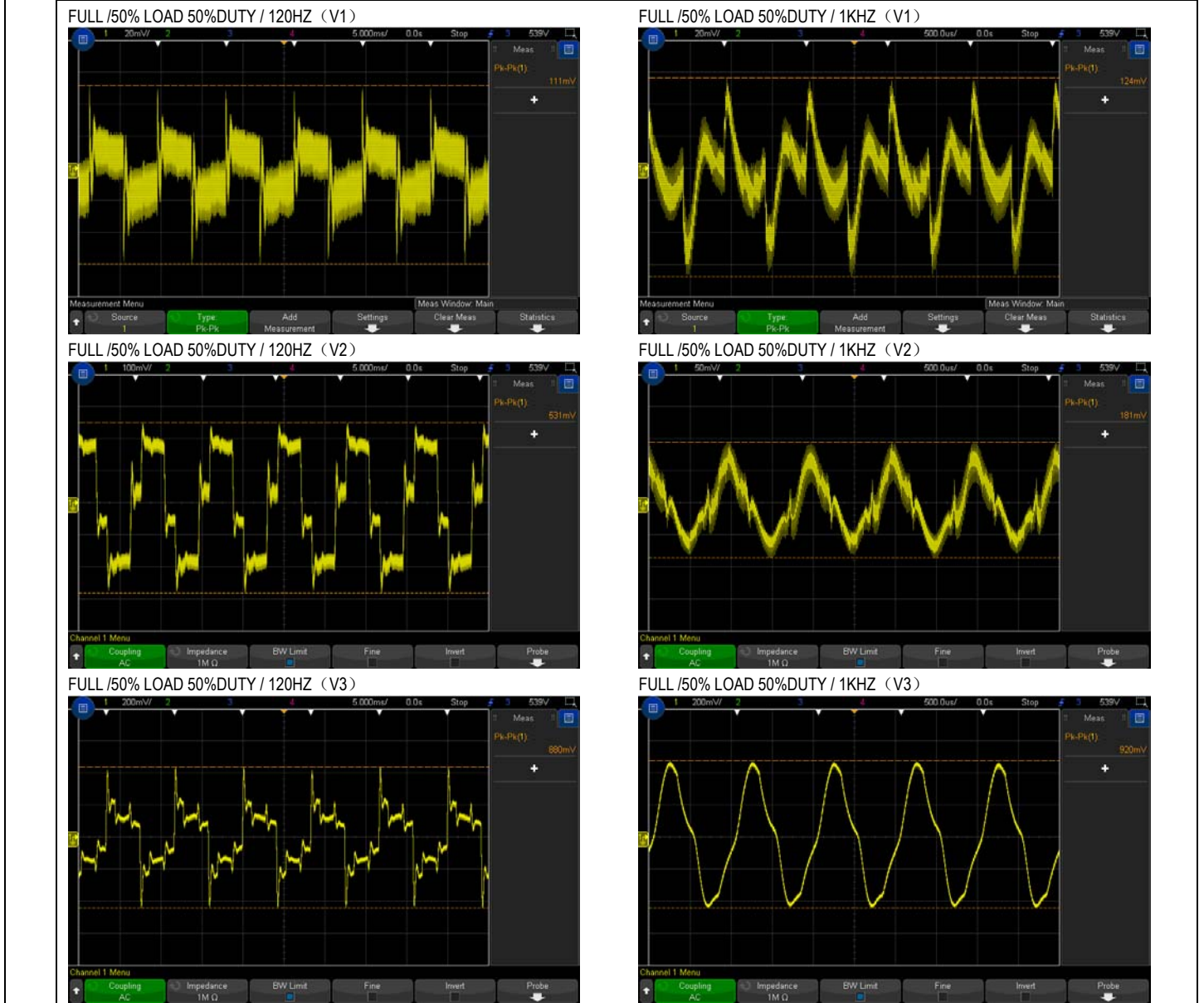
low frequency (V2) :



	<p>high frequency (V3) :</p> 	<p>low frequency (V3) :</p> 	
<p>7 SET UP TIME(Max)</p>	<p>230VAC/500ms 115VAC/1200ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 195ms 115VAC/ 205ms</p>
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		
<p>8 RISE TIME (Max)</p>	<p>230VAC/20ms 115VAC/30ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 6.77ms 115VAC/ 4.89ms</p>
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p> 	<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p> 		
<p>9 HOLD UP TIE (Typ.)</p>	<p>230VAC/100ms 115VAC/18ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/119ms 115VAC/23.8ms</p>



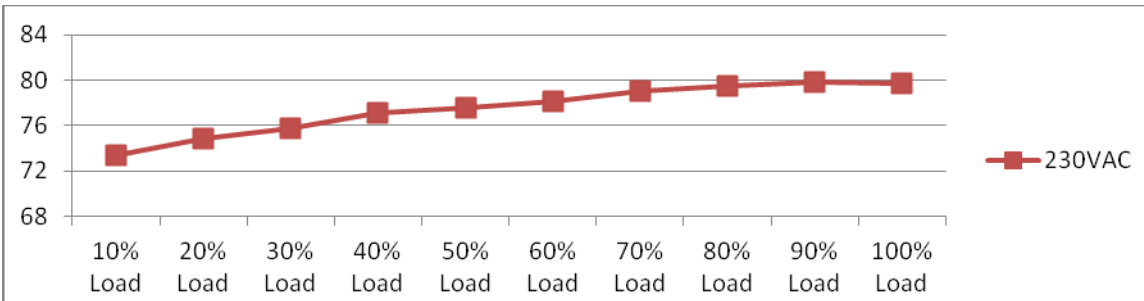
10	DYNAMIC LOAD	V1: 1000 mVp-p V2: 1500 mVp-p V3: 1500 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1)	(2)
				V1: 111mVp-p	124mVp-p
				V2: 531mVp-p	181mVp-p
				V3: 880mVp-p	920mVp-p



INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	88VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	71V~264V
			I/P: LOW-LINE-3V=85 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:88 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/1.5A 115V/ 2.5A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =0.84A/ 230VAC I =1.39 A/ 115VAC
4	LEAKAGE CURRENT	<2 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	0.6mA
5	EFFICIENCY(Typ.)	77%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	79.7%

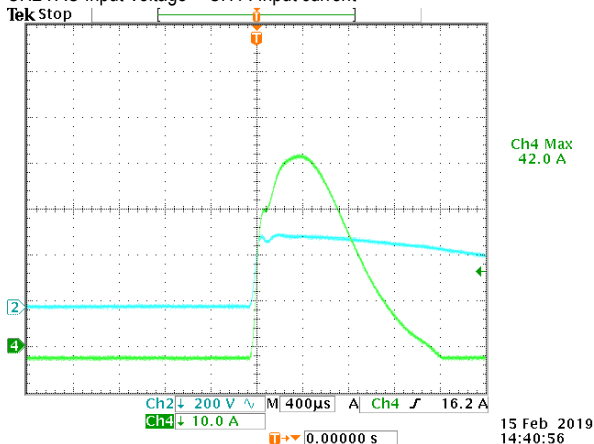
EFFICIENCY vs LOAD



6	INRUSH CURRENT(Typ.)	230V / 50A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	42A
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INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110%~150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta:25°C	124.3%/ 264VAC 138.3%/ 230VAC 143.0%/115VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	5.75V~6.75V	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: MIN LOAD Ta:25°C	6.05V/ 264VAC 6.05V/ 230VAC 6.05V/ 88VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 88VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated :900 V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 546V (2) 723V (3) 510V
2	O/P Diode	D50 Rated : 200 V D55 Rated : 200 V D60 Rated : 60 V	AC ON/OFF I/P: High-Line +3V =267 V O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	D50 (1) 159V (2) 157V (3) 153V D55 (1) 145V (2) 145V (3) 34.2V D60 (1) 34.7V (2) 40.3V (3) 19.4V
3	Input Capacitor Voltage	C5 Rated :100 μ / 400 V	I/P: High-Line +3V =267V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue Ta:25°C	(1) 383V (2) 373V (3) 369V (4) 361V
4	Control IC Voltage Test	U1 Rated :8.4V~ 21 V	AC ON/OFF I/P: High-Line +3V =267 V O/P(1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin(Low LINE) Ta:25°C	(1) 15.1V (2) 12.7V (3) 12.7V (4) 12.7V (5) 12.7V

5	Clamp Diode Peak Voltage	D1 Rated :1000 V	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Dynamic Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1) 570V (2) 494V
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SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2 KVAC/min O/P-FG: 0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P- FG: 2.4 KVAC/min O/P - FG: 0.6 KVAC/min Ta:25°C	I/P-O/P:4.14mA I/P-FG:3.65mA O/P-FG:1.51mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P- FG:500VDC>100MΩ O/P- FG:500VDC>100MΩ	I/P-O/P: 600 VDC I/P- FG: 600 VDC Ta:25°C	I/P-O/P: 9999MΩ I/P-FG: 9999MΩ O/P-FG: 9999MΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta: 25°C/70%RH	10mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 <input type="checkbox"/> LIGHT INDUSTRY AIR: 8KV / Contact: 4KV <input checked="" type="checkbox"/> INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 <input type="checkbox"/> LIGHT INDUSTRY INPUT : 1KV <input type="checkbox"/> MEDICAL <input checked="" type="checkbox"/> INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L/N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report.			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																								
1	TEMPERATURE RISE TEST	MODEL : RT-85B 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 30.1°C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 40.5°C																																																																										
		<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 30.1 °C</th> <th>HIGH AMBIENT Ta=40.5 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>64.7°C</td><td>79.3°C</td></tr> <tr><td>2</td><td>BD1</td><td>64.4°C</td><td>79.1°C</td></tr> <tr><td>3</td><td>D1</td><td>73.4°C</td><td>88.3°C</td></tr> <tr><td>4</td><td>U1</td><td>75.7°C</td><td>90.6°C</td></tr> <tr><td>5</td><td>Q1</td><td>74.3°C</td><td>89.5°C</td></tr> <tr><td>6</td><td>T1core</td><td>75.6°C</td><td>92.2°C</td></tr> <tr><td>7</td><td>T1coil</td><td>81.3°C</td><td>95.8°C</td></tr> <tr><td>8</td><td>D55</td><td>95.0°C</td><td>108.5°C</td></tr> <tr><td>9</td><td>D60</td><td>92.0°C</td><td>106.1°C</td></tr> <tr><td>10</td><td>D50</td><td>93.3°C</td><td>107.4°C</td></tr> <tr><td>11</td><td>C62</td><td>80.9°C</td><td>95.7°C</td></tr> <tr><td>12</td><td>C56</td><td>61.8°C</td><td>80.3°C</td></tr> <tr><td>13</td><td>R70</td><td>61.1°C</td><td>77.0°C</td></tr> <tr><td>14</td><td>L51</td><td>95.9°C</td><td>88.9°C</td></tr> <tr><td>15</td><td>L60</td><td>71.9°C</td><td>87.3°C</td></tr> <tr><td>16</td><td>C5</td><td>92.8°C</td><td>86.3°C</td></tr> <tr><td>17</td><td>D4</td><td>50.6°C</td><td>66.5°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 30.1 °C	HIGH AMBIENT Ta=40.5 °C	1	LF1	64.7°C	79.3°C	2	BD1	64.4°C	79.1°C	3	D1	73.4°C	88.3°C	4	U1	75.7°C	90.6°C	5	Q1	74.3°C	89.5°C	6	T1core	75.6°C	92.2°C	7	T1coil	81.3°C	95.8°C	8	D55	95.0°C	108.5°C	9	D60	92.0°C	106.1°C	10	D50	93.3°C	107.4°C	11	C62	80.9°C	95.7°C	12	C56	61.8°C	80.3°C	13	R70	61.1°C	77.0°C	14	L51	95.9°C	88.9°C	15	L60	71.9°C	87.3°C	16	C5	92.8°C	86.3°C	17	D4	50.6°C	66.5°C		
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16	C5	92.8°C	86.3°C																																																																									
17	D4	50.6°C	66.5°C																																																																									
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 120% LOAD Ta : 25°C	TEST : OK																																																																								
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/115VAC O/P : 100 % LOAD Ta= -25°C	TEST : OK																																																																								
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL40°C /95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=40 °C HUMIDITY= 95 %R.H	TEST : OK																																																																								
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.012%/°C (0~50°C)																																																																								
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																																								
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test		TEST : OK																																																																								



8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	SUPPOSE C62 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=40 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=40 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40 °C LIFE TIME	(1) 111203.9HRS (2) 28981.5HRS (3) 61992.4 HRS (4) 134268.1HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 215K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz

2018.4.30 GP-A50-F010