

MODEL : USP-350-48

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 150 mVp-p (Max)	I/P: 230VAC O/P:FULL LOAD Ta:25°C	V1: 27 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 43.2 V- 52.8 V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	42.19 V- 54.11 V/ 230 VAC 42.19 V- 54.11 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1: 2 %- -2 % (Max)	I/P: 110 VAC / 264 VAC O/P:FULL/ MIN LOAD Ta:25°C	V1: 0.5 %- -0.5 %	P
4	LINE REGULATION	V1: 0.5 %- -0.5 % (Max)	I/P: 110 VAC ~ 264 VAC O/P:FULL LOAD Ta:25°C	V1: 0.02 %- -0.02 %	P
5	LOAD REGULATION	V1: 1 %- -1 % (Max)	I/P: 230 VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: 0.02 %- -0.02 %	P
6	SET UP TIME	230VAC: 2000 ms (Max) 115 VAC: 4000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 441 ms 115VAC/ 1551 ms	P
7	RISE TIME	230VAC: 100 ms (Max) 115VAC: 100 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 46 ms 115VAC/ 48 ms	P
8	HOLD UP TIME	230VAC: 16 ms (TYP) 115VAC: 16 ms (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 24 ms 115VAC/ 25 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: <5 %	P
10	DYNAMIC LOAD	V1: 4800 mVp-p	I/P: 230 VAC O/P:FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	444 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	90VAC~264 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	78V~264V	P
			I/P: LOW-LINE-3V= 107V HIGH-LINE+3%=272 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P: 90 VAC ~ 264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK	P
3	POWER FACTOR	0.95 / 230 VAC(TYP) 0.98 / 115 VAC(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	PF= 0.97 / 230 VAC PF= 1 / 115 VAC	P
4	EFFICIENCY	89 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	89.2%	P
5	INPUT CURRENT	230V/ 2 A (TYP) 115V/ 4 A (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 1.78 A/ 230 VAC I = 3.55 A/ 115 VAC	P
6	INRUSH CURRENT	230V/ 44 A (TYP) 115V/ 22 A (TYP) COLD START	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 42 A/ 230 VAC I = 21 A/ 115 VAC	P
7	LEAKAGE CURRENT	< 2 mA / 240 VAC	I/P: 254 VAC O/P:Min LOAD Ta:25°C	L-FG: 1.75 mA N-FG: 1.75 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105%~130 %	I/P: 230 VAC I/P: 115 VAC O/P:TESTING Ta:25°C	122%/ 230 VAC 122%/ 115 VAC Constant Current Limiting	P
2	OVER VOLTAGE PROTECTION	CH1: 53 V~ 64.8V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	57.8V/ 230 VAC 57.8V/ 115 VAC Hiccup Model	P
3	OVER TEMPERATURE PROTECTION	SPEC: TSW1: 80 ± 5°C O.T.P TSW2: 75 ± 5°C O.T.P NO DAMAGE	I/P: 230 VAC O/P:FULL LOAD	O.T.P. Active Shut down o/p voltage · recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264 VAC O/P:FULL LOAD Ta:25°C	NO DAMAGE Constant Current Limiting	P

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : USP-350-24 WITCH FAN 1. ROOM AMBIENT BURN-IN : 1 HRS I/P: 230VAC O/P: FULL LOAD Ta= 32.5 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P: 230VAC O/P: FULL LOAD Ta= 48.7 °C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 230 VAC O/P: 122 % LOAD Ta:25°C	TEST : OK	P
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P: 230 VAC O/P: 100 % LOAD Ta= -10°C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C NO DAMAGE	I/P: 272 VAC O/P:FULL LOAD Ta=45 °C HUMIDITY= 95 %R.H	TEST : OK	P
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P: 230 VAC O/P:FULL LOAD	± 0.01 %(0-50°C)	P
6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency:10-500Hz (3) Sweep Time:10min/sweep cycle (4) Acceleration:2G (5) Test Time:1 hour in each axis (X.Y.Z) (6) Ta:25°C		TEST : OK	P

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 3 KVAC/min I/P-FG: 1.5 KVAC/min O/P-FG: 0.5 KVAC/min	I/P-O/P: 3.6 KVAC/min I/P-FG: 1.8 KVAC/min O/P-FG: 0.6 KVAC/min Ta:25°C	I/P-O/P: 10.22 mA I/P-FG: 8.36 mA O/P-FG: 10.58 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 1.2 GΩ I/P-FG: 3 GΩ O/P-FG: 7 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta:25°C	3mΩ	P
4	APPROVAL	TUV: Certificate NO : R50067651 UL: File NO : E183223			P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N :1KV L,N-PE:2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SUPPOSE C 107 IS THE MOST CRITICAL COMPONENT I/P: 230VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 1842762 HRS I/P: 230VAC O/P:FULL LOAD Ta= 45 °C LIFE TIME= 507591 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 106.3K HRS			P
3	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure : Above 30,000 hours @ TA 45°C			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q 4 Rated IRFP460A : 500V 20A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 414 V (2) 408 V (3) 396 V	P
2	Diode Peak Voltage	Q102 Rated F20LC30 : 300V 20A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 249 V (2) 242 V (3) 249 V	P
3	Input Capacitor Voltage	C 5 Rated : 200 u / 450 V / 105°C	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change (4)Burn in 1hour Ta:25°C	(1) 412 V (2) 414 V (3) 414 V (4) 408 V	P
4	Control IC Voltage Test	U 5 Rated 3845 : 30 V	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta:25°C	(1) 15.1 V (2) 12.5 V (3) 15.2 V	P
5	PFC Power Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated 16N50C3 : 560V 16A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 423 V (2) 444 V (3) 414 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2005/4/8	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2005/7/29	PRODUCT SAMPLE W0505A34	PASS	VINCENT TSENG	MAX LIN
2005/11/15	PRODUCT SAMPLE W0509D28	PASS	VINCENT TSENG	MAX LIN

2003/12/12 A50-F023